Technical properties Material ref.: rPPT-h10 AF



Description:

rPPT-h10 AF is a grade based on high MFI homopolymer polypropylene with 10 wt% talc. Filtered at 250 μ m, other filter fineness available at request. Naturally greyish, coloured in black. Developed for injection moulding applications where good stiffness is required together with good processability:

Physical Properties				
Property	Test Method	Typical Value	Units	
Melt Flow Index (MFI)	ISO 1133 (190 °C / 2.16 kg)	10.5 -11.5	g/10 min	
Density	ISO 1183	0.98 - 1.00	g/cm ³	
Shore D Hardness	ISO 868	62 – 63	-	

Mechanical Properties				
Property	Test Method	Typical Value	Units	
Tensile Modulus	ISO 527-2/1A/1	1,350 – 1,450	MPa	
Tensile Strength at Yield	ISO 527-2/1A/50	24 – 26	MPa	
Tensile Elongation at Break		> 40	%	
Charpy Notched Impact Strength (23 °C)	ISO 179-1/1eA	> 3	kJ/m²	

Notes:

- All properties, except MFI tests, are conducted on ISO type 1-A injection moulded test specimens.
- Typical Values are representative mean values.

Disclaimer:

This product is a recycled grade. Although raw materials are regular and homogeneous, material properties and/or performance may vary. Hence, values indicated in this datasheet are not to be construed as specifications. They are provided in good faith, but no guarantees are given and no responsibility is assumed by Polymer Recycling Labs, S.L. for the information in this document, which is accurate and reliable as of the date of publication.

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